

SINGER
261-31

143471

143464

Form 21284
(462)
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LIST OF PARTS COMPLETE

FOR

MACHINE NO. 261-31

WITH

HIGH MORTALITY LIST

THE SINGER MANUFACTURING COMPANY

List of Parts Complete

for

No. 261-31 Machine

No.	Name
16532	Arm Dowel Pin (2)
50608(813)	Arm Hole Plug Screw (for access to Needle Bar Bushing Oil Wick)
139017	Arm Hole Plug Screw Washer
143545	Arm Rotary Shaft with 1036(830) and 140542(830)
143546	Arm Rotary Shaft 143545 with 143494
146864	Arm Rotary Shaft Bevel Gear, right hand spiral with 140333(830) and two 1259(830)
140333(830)	Arm Rotary Shaft Bevel Gear Position Screw
1259(830)	Arm Rotary Shaft Bevel Gear Set Screw (2)
152503	Arm Rotary Shaft Bushing (center)
140296(830)	Arm Rotary Shaft Bushing (center) Set Screw
143617	Arm Rotary Shaft Flanged Bushing (back)
146790	Arm Rotary Shaft Flanged Bushing (back) Oil Sump Tube
207(805)	Arm Rotary Shaft Flanged Bushing (back) Oil Sump Tube Holder Screw
140296(830)	Arm Rotary Shaft Flanged Bushing (back) Set Screw
147005	Arm Rotary Shaft Flanged Bushing (front)
140331(830)	Arm Rotary Shaft Flanged Bushing (front) Set Screw
50555(805)	Arm Rotary Shaft Plug Screw
144(804)	Arm Rotary Shaft Screw (back)
140359(805)	Arm Rotary Shaft Screw Plug (front)
143236	Arm Rotary Shaft Screw Plug (front) Washer (fiber)

List of Parts for Machine No. 261-31

No.	Name
143618	Arm Rotary Shaft Sprocket Wheel with two each 141146(869) and 202253
143624	Arm Rotary Shaft Sprocket Wheel Oil Retaining Ring
141146(869)	Arm Rotary Shaft Sprocket Wheel Set Screw (2)
202253	Arm Rotary Shaft Sprocket Wheel Spring Flange (2)
147468	Arm Rotary Shaft Thrust Collar with two 457(830)
457(830)	Arm Rotary Shaft Thrust Collar Set Screw (2)
50491(805)	Arm Screw (<i>left</i>) (2)
146552	Arm Screw (<i>right</i>) (2)
143430	Arm Shaft (<i>upright</i>)
143015	Arm Shaft (<i>upright</i>) Bevel Gear (<i>upper</i>) <i>left</i> hand spiral with two 1259(830)
1259(830)	Arm Shaft (<i>upright</i>) Bevel Gear (<i>upper</i>) Set Screw (2)
146505	Arm Shaft (<i>upright</i>) Bushing (<i>lower</i>)
140298(830)	Arm Shaft (<i>upright</i>) Bushing (<i>lower</i>) Set Screw
147111	Arm Shaft(<i>upright</i>) Bushing (<i>upper</i>)
50504(830)	Arm Shaft (<i>upright</i>) Bushing (<i>upper</i>) Set Screw
143431	Arm Shaft (<i>upright</i>) Collar with two 1259(830)
1259(830)	Arm Shaft (<i>upright</i>) Collar Set Screw (2)
146829	Arm Top Cover
146830	Arm Top Cover 146829 with 140676(819) (For Agents only)
146508	Arm Top Cover Gasket
140676(819)	Arm Top Cover Plunger Hole Plug Screw
143432	Arm Top Cover Plunger Hole Plug Screw Gasket

List of Parts for Machine No. 261-31

No.	Name
51369(813)	Arm Top Cover Screw (4)
143433	Bed Cover
143434	Bed Cover Gasket (cork)
140999(813)	Bed Cover Hole Plug Screw
143435	Bed Cover Hole Plug Screw Gasket
140295(803)	Bed Cover Screw (14)
139476	Bed Extension
783(805)	Bed Extension Screw (2)
50608(813)	Bed Oil Plug Screw (to adjust Bed Rotary Shaft Collar and for pouring oil into Oil Reservoir)
139017	Bed Oil Plug Screw Washer
143614	Bed Oil Shield (felt, lower)
143615	Bed Oil Shield (felt, upper)
143436	Bed Rotary Shaft
264715	Bed Rotary Shaft Belt
143437	Bed Rotary Shaft Belt Guard with two 1448(830)
139035	Bed Rotary Shaft Belt Guard Cover
139036	Bed Rotary Shaft Belt Guard Cover 139035 with 139037
139037	Bed Rotary Shaft Belt Guard Cover Gasket (cork)
690(806)	Bed Rotary Shaft Belt Guard Cover Screw (2)
1448(830)	Bed Rotary Shaft Belt Guard Set Screw (2)
143438	Bed Rotary Shaft Bushing (intermediate)
143439	Bed Rotary Shaft Bushing (intermediate) 143438 with 143441 and two each 171(805) and 143126

List of Parts for Machine No. 261-31

No.	Name
143440	Bed Rotary Shaft Bushing (intermediate) Oil Connection
143441	Bed Rotary Shaft Bushing (intermediate) Oil Connection 143440 with 143442
143442	Bed Rotary Shaft Bushing (intermediate) Oil Connection Oil Tube
171(805)	Bed Rotary Shaft Bushing (intermediate) Oil Connection Screw (2)
140331(830)	Bed Rotary Shaft Bushing (intermediate) Set Screw
143443	Bed Rotary Shaft Bushing (left)
139030	Bed Rotary Shaft Bushing (left) Cover
139031	Bed Rotary Shaft Bushing (left) Cover Gasket
202(813)	Bed Rotary Shaft Bushing (left) Cover Gasket Screw (4)
140331(830)	Bed Rotary Shaft Bushing (left) Set Screw
143444	Bed Rotary Shaft Bushing Flanged (right)
50422(803)	Bed Rotary Shaft Bushing Flanged (right) Set Screw
143445	Bed Rotary Shaft Bushing Flanged (right) Spacing Collar with two 50150(830)
50150(830)	Bed Rotary Shaft Bushing Flanged (right) Spacing Collar Set Screw (2)
141163(805)	Bed Rotary Shaft Screw (left)
50040(804)	Bed Rotary Shaft Screw (right)
143446	Bed Rotary Shaft Sprocket Wheel with 202253 and two 1300(803)
1300(803)	Bed Rotary Shaft Sprocket Wheel Set Screw (2)
202253	Bed Rotary Shaft Sprocket Wheel Spring Flange
143447	Face Plate
143543	Face Plate Gasket

List of Parts for Machine No. 261-31

No.	Name
140061(809)	Face Plate Screw (lower) (3)
140050(809)	Face Plate Screw (upper)
143448	Feed Bar
139516	Feed Bar Hinge Pin (eccentric)
139509	Feed Bar Hinge Pin (eccentric) Gasket
139510	Feed Bar Hinge Pin (eccentric) Oil Plug
443(830)	Feed Bar Hinge Pin Set Screw
1520(803)	Feed Bar Hinge Pin Set Screw Lock Nut
139046	Feed Bar Hinge Pin Slide Block
139499	Feed Dog, 12 teeth (8 teeth to the inch) having eight flat bottom teeth and four regular teeth, for 1/8-1/8 in. and 9/64-9/64 in. gauges, for 139500
	Note: When ordering No. 139499, state gauge required.
	Note: No. 139499 is furnished as regular to the Machine when called for in standard gauges of 1/8-1/8 in. and 9/64-9/64 in.
1255(805)	Feed Dog Screw
51061(830)	Feed Eccentric Body Set Screw (2)
7071	Feed Eccentric Clamping Washer
217(809)	Feed Eccentric Clamping Washer Screw
143449	Feed Eccentric (adjustable) with Nos. 217(809), 7071, 50328(803) and two 51061(830)
143450	Feed Eccentric Slide Block
139432	Feed Lifting Eccentric Forked Connection
172(803)	Feed Lifting Eccentric Forked Connection Screw (long)
704(803)	Feed Lifting Eccentric Forked Connection Screw (short)

List of Parts for Machine No. 261-31

No.	Name
143451	Feed Lifting Eccentric Forked Connection Slide Block
50328(803)	Feed Regulating Screw
121629	Lap Seam Feller on Shank with Yielding Lower Scroll with 230066 and two 662(809), for <u>MH</u> <u>Special H</u> <u>Special H</u> <u>Special H</u> <u>H</u> , <u>MH</u> , <u>M</u> , <u>H</u> and special heavy- weight materials, for 3/16 in. to 3/8 in. gauges, in steps of 1/32 in.

Note: No. 121629 H is regularly furnished unless otherwise specified on order.

Note: When ordering No. 121629, weight of material and gauges of machine must be stated.

121449	Lap Seam Feller Clamping Plate
1443(802)	Lap Seam Feller Screw (2)
139366	Lap Seam Feller Slide
230066	Lap Seam Feller Spring
662(809)	Lap Seam Feller Spring Screw (2)
143554	Looper (back) for 3/64 in. -3/64 in. to 9/64 in. -9/64 in. gauges

Note: No. 143554 is furnished regular to the Machine when called for in standard gauges at 1/8 in. -1/8 in. and 9/64 in. -9/64 in.

Note: When ordering No. 143554, state gauge required.

143555	Looper (front) for 3/64 in. -3/64 in. to 9/64 in. -9/64 in. gauges
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Note: No. 143555 is furnished as regular to the Machine when called for in standard gauges at 1/8 in. -1/8 in. and 9/64 in. -9/64 in.

Note: When ordering No. 143555, state gauge required.

143556	Looper (intermediate)
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List of Parts for Machine No. 261-31

No.	Name
143454	Looper Avoiding Eccentric with two 50150(830)
143455	Looper Avoiding Eccentric Forked Connection
143456	Looper Avoiding Eccentric Forked Connection Bracket with 456(830)
143457	Looper Avoiding Eccentric Forked Connection Bracket Oil Connection
120(805)	Looper Avoiding Eccentric Forked Connection Bracket and Oil Connection Screw (2)
139257	Looper Avoiding Eccentric Forked Connection Crank (forked) with 1324(803)
1324(803)	Looper Avoiding Eccentric Forked Connection Crank Clamping Screw
143458	Looper Avoiding Eccentric Forked Connection Slide Block
143459	Looper Avoiding Eccentric Forked Connection Slide Block Cover (back)
143460	Looper Avoiding Eccentric Forked Connection Slide Block Cover (front)
226(805)	Looper Avoiding Eccentric Forked Connection Slide Block Cover Screw (2)
50150(830)	Looper Avoiding Eccentric Set Screw (2)
141005(830)	Looper Clamping Screw
139496	Looper Driving Arm with 1047(830)
143613	Looper Driving Arm 139496 with 139070 and four 175(830) (for Agents only)
1520(809)	Looper Driving Arm Ball Screw Stud Nut
128551	Looper Driving Arm Ball Screw Stud Nut Lock Washer
139064	Looper Driving Arm Connection Link
139065	Looper Driving Arm Connection Link Hinge Pin (2)

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List of Parts for Machine No. 261-31

No.	Name
1047(830)	Looper Driving Arm Connection Link Hinge Pin Set Screw (2)
143612	Looper Driving Arm Connection with four 175(830) (for Agents only)
175(830)	Looper Driving Arm Connection Cap (lower) Screw (2)
139069	Looper Driving Arm Connection Crank with 1057(830)
175(830)	Looper Driving Arm Connection Crank (upper) Screw (2)
139070	Looper Driving Arm Connection Crank Ball Screw Stud
1057(830)	Looper Driving Arm Connection Crank Clamping Screw
139534	Looper Driving Arm Hinge Stud
51369(803)	Looper Driving Arm Hinge Stud Clamping Screw
139509	Looper Driving Arm Hinge Stud Gasket
139510	Looper Driving Arm Hinge Stud Oil Plug
446(830)	Looper Driving Arm Hinge Stud Set Screw
143621	Looper Eccentric and Feed Lifting Eccentric with two 1259(830)
1259(830)	Looper Eccentric and Feed Lifting Eccentric Set Screw (2)
143462	Looper Eccentric Connection with 1047(830)
139074	Looper Eccentric Connection Slide Block
143463	Looper Eccentric Connection Slide Block Stud
139535	Looper Eccentric Connection Slide Block Stud Collar and Looper Driving Arm Hinge Stud Support with 51369(803) and two 1253(830)
1253(830)	Looper Eccentric Connection Slide Block Stud Collar Set Screw (2)
139509	Looper Eccentric Connection Slide Block Stud Gasket
139510	Looper Eccentric Connection Slide Block Stud Oil Plug

List of Parts for Machine No. 261-31

No.	Name
456(830)	Looper Eccentric Connection Slide Block Stud Set Screw
446(830)	Looper Eccentric Connection Slide Block Stud Set Screw (in Bed)
143464	Looper Gate (left) for Throat Plates 21/32 in. wide, for 143465
143465	Looper Gate (left) 143464 with 143470 and 51282(819) for Throat Plates 21/32 in. wide
143466	Looper Gate (left) for Throat Plates 3/4 in. wide, for 143467
143467	Looper Gate (left) 143466 with 143470 and 51282(819) for Throat Plates 3/4 in. wide
143468	Looper Gate (left) for Throat Plates 7/8 in. wide, for 143469
143469	Looper Gate (left) 143468 with 143470 and 51282(819) for Throat Plates 7/8 in. wide
143470	Looper Gate (left) Lock Spring
51282(819)	Looper Gate (left) Lock Spring Screw
143471	Looper Gate (right) for Throat Plates 21/32 in. wide, for 143472
143472	Looper Gate (right) 143471 with 143477 and 51282(819), for Throat Plates 21/32 in. wide
143473	Looper Gate (right) for Throat Plates 3/4 in. wide, for 143474
143474	Looper Gate (right) 143473 with 143477 and 51282(819), for Throat Plates 3/4 in. wide
143475	Looper Gate (right) for Throat Plates 7/8 in. wide, for 143476
143476	Looper Gate (right) 143475 with 143477 and 51282(819), for Throat Plates 7/8 in. wide
143477	Looper Gate (right) Lock Spring

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List of Parts for Machine No. 261-31

No.	Name
51282(819)	Looper Gate (right) Lock Spring Screw
143478	Looper Gate Hinge Pin (2)
143479	Looper Gate Hinge Screw Stud (2)
143480	Looper Gate Position Pin (2)
143557	Looper Holder with 704(803) and 26276
143558	Looper Holder Bushing (eccentric)
704(803)	Looper Holder Clamping Screw
143484	Looper Holder Shaft
143485	Looper Holder Shaft Bushing (back)
143552	Looper Holder Shaft Bushing (back) 143485 with 143551
143551	Looper Holder Shaft Bushing (back) Oil Seal (rubber)
443(830)	Looper Holder Shaft Bushing (back) Set Screw
143486	Looper Holder Shaft Bushing (front)
454(830)	Looper Holder Shaft Bushing (front) Set Screw
139097	Looper Holder Shaft Collar with 1454(805)
1454(805)	Looper Holder Shaft Collar Clamping Screw
26276	Looper Position Pin
143559	Looper Thread Guide
143548	Looper Thread Guide Bracket
143560	Looper Thread Guide Bracket Holder
456(830)	Looper Thread Guide Bracket Holder Set Screw
131(805)	Looper Thread Guide Bracket Screw
206(809)	Looper Thread Guide Screw

List of Parts for Machine No. 261-31

No.	Name
139419	Machine Pulley "V" belt groove (outside diam. of belt groove 3.86 in) with two 51283(830) for 3/8 in. "V" belt
51283(830)	Machine Pulley Set Screw (2)
143488	Needle Bar (hollow)
143611	Needle Bar complete, for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, Nos. 128215 and 143488
	Note: When ordering No. 143611, state gauge required.
146907	Needle Bar Bushing (lower)
1133(830)	Needle Bar Bushing (lower) Set Screw
143490	Needle Bar Bushing (lower and Upper) Oil Wick
143491	Needle Bar Bushing (lower and Upper) Oil Wick complete, Nos. 143490, 146703 and two 146580
146703	Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer
146580	Needle Bar Bushing (lower and upper) Oil Wick Clip (2)
143492	Needle Bar Bushing (lower and upper) Oil Wick Guide Tube (Arm)
143493	Needle Bar Bushing (upper)
140440(819)	Needle Bar Bushing (upper) Oil Plug Screw
1133(830)	Needle Bar Bushing (upper) Set Screw
143494	Needle Bar Connecting Link with 139533 and 143495
140552(830)	Needle Bar Connecting Link Hinge Stud Clamping Screw
1036(830)	Needle Bar Connecting Link Hinge Stud Position Set Screw
139533	Needle Bar Connecting Link Screw Cap
143495	Needle Bar Connecting Stud with 140061(805) and 143619
143619	Needle Bar Connecting Stud Oil Wick (felt)

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List of Parts for Machine No. 261-31

No.	Name
140061(805)	Needle Bar Connecting Stud and Thread Take-up Lever Clamping Screw
139111	Needle Bar Connecting Stud Slide Block
143496	Needle Bar Connecting Stud Slide Block Guide
1485(805)	Needle Bar Connecting Stud Slide Block Guide Screw (2)
59456	Needle Bar Connecting Stud Slide Block Guide Screw Washer (2)
140542(830)	Needle Bar Crank Position Screw
128215	Needle Clamp with three 1498(806), for 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges
	Note: When ordering No. 128215, state gauge required.
143599	Needle Guard (movable)
143616	Needle Guard (movable) Holder
193(809)	Needle Guard (movable) Holder Screw
223(809)	Needle Guard (movable) Screw
1498(806)	Needle Set Screw (3)
15405	Number Plate Rivet (2)
146591	Oil Flow Body
143061	Oil Flow Body Gasket (2)
143499	Oil and Lint Guard
202(806)	Oil and Lint Guard Screw (2)
143062	Oil Flow Window
143063	Oil Flow Window Cap
50257(809)	Oil Flow Window Cap Screw (4)
143370	Oil Lead

List of Parts for Machine No. 261-31

No.	Name
51369(805)	Oil Lead Screw
143620	Oil Pipe with 143124 and 143125 (from Oil Pump to Arm Rotary Shaft Flanged Bushing)(back)
143500	Oil Pipe with two each 143124 and 143125 (from Bed Rotary Shaft Bushing (intermediate) Oil Connection to Looper Avoiding Eccentric Connection Shaft Bracket. For oiling Looper Avoiding Eccentric Forked Connection Shaft and Looper Eccentric Connection)
143501	Oil Pipe with 143124 and 143125 (from Oil Pump to Bed Rotary Shaft Flanged Bushing. For oiling Bed Rotary Shaft Flanged Bushing) (right)
143502	Oil Pipe with two each 143124 and 143125 (from Oil Pump to Bed Rotary Shaft Bushing (intermediate) Oil Connection. For oiling Bed Rotary Shaft Bushing (intermediate) and Eccentrics Nos. 143454 and 143461)
143503	Oil Pipe for 143504
143065	Oil Pipe Clamping Sleeve for 143504
143124	Oil Pipe Clamping Sleeve (6)
143126	Oil Pipe Clamping Sleeve Adaptor (5)
	Note: Two No. 143126 are in No. 143439 and two in No. 143505.
143066	Oil Pipe Clamping Sleeve Nut
143125	Oil Pipe Clamping Sleeve Nut (6)
143504	Oil Pipe complete, (from Oil Pump to Arm Rotary Shaft Flanged Bushing Center) Nos. 143503 with 143065 and 143066 (for Agents only)
146659	Oil Pump (centrifugal) Body
146660	Oil Pump (centrifugal) Body 146659 with three 143126
143071	Oil Pump (centrifugal) Body Position Pin (2)
157(805)	Oil Pump (centrifugal) Body Screw (3)

List of Parts for Machine No. 261-31

No.	Name
146600	Oil Pump (centrifugal) Cover
143073	Oil Pump (centrifugal) Impeller
50123(805)	Oil Pump (centrifugal) Impeller Locking Screw
146657	Oil Pump (centrifugal) Screen
146658	Oil Pump (centrifugal) Screen Frame
189(805)	Oil Pump (centrifugal) Screen Frame Screw (3)
147107	Oil Removing Wick (head end)
149205	Oil Removing Wick (head end) Hinge Plate and Cover
147055	Oil Removing Wick (head end) Hinge Plate and Cover Gasket
197(819)	Oil Removing Wick (head end) Hinge Plate and Cover Screw (4)
146745	Oil Removing Wick (head end) Holder Body
147108	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107 (for Agents only)
140553(805)	Oil Removing Wick (head end) Holder Body Hinge Screw
146698	Oil Removing Wick (head end) Holder Body Spring
149206	Oil Removing Wick (head end) Holder Body complete, Nos. 140553(805), 146698, 146745, 147055, 147107 and 149205
143506	Oil Reservoir
143507	Oil Reservoir complete, Nos. 140304(819), 143506, 143509, 143542, 143601, 144307, 164133, 163134, two 1485(809) and three each 208(805) and 164132
140304(819)	Oil Reservoir Drain Plug
144307	Oil Reservoir Drain Plug Gasket
143508	Oil Reservoir Gasket
143509	Oil Reservoir Screen

List of Parts for Machine No. 261-31

No.	Name
143542	Oil Reservoir Screen Frame
208(805)	Oil Reservoir Screen Frame Screw (3)
966(819)	Oil Reservoir Screw (21)
143601	Oil Reservoir Sight Gauge Background Disc
164132	Oil Reservoir Sight Gauge Background Disc Gasket
164133	Oil Reservoir Sight Gauge Window
164132	Oil Reservoir Sight Gauge Window Gasket
164134	Oil Reservoir Sight Gauge Window Retainer
164132	Oil Reservoir Sight Gauge Window Retainer Gasket
1485(809)	Oil Reservoir Sight Gauge Window Retainer Screw (2)
143622	Oil Return Tube
139462	Presser Bar
146751	Presser Bar Bushing (lower)
1133(805)	Presser Bar Bushing (lower) Set Screw
146694	Presser Bar Lifting Bracket with 1057(830)
1057(830)	Presser Bar Lifting Bracket Clamping Screw
146676	Presser Bar Lifting Bracket Lifter
807(819)	Presser Bar Lifting Bracket Lifter Hinge Screw
143510	Presser Bar Lifting Lever
146609	Presser Bar Lifting Lever Extension
161(819)	Presser Bar Lifting Lever Extension Screw (2)
802(819)	Presser Bar Lifting Lever Hinge Screw
143511	Presser Bar Lifting Lever Spring

List of Parts for Machine No. 261-31

No.	Name
146159	Presser Bar Spring
146612	Presser Bar Spring Guide Pin
146752	Presser Bar Stop with 190(809)
190(809)	Presser Bar Stop Clamping Screw
139401	Presser Foot Plate
	Note: When ordering No. 139401, state gauge required
128390	Presser Foot Plate Hinge Stud (2)
665(809)	Presser Foot Plate Hinge Stud Position Screw(2)
139402	Presser Foot Shank
139403	Presser Foot Yielding Heel
	Note: When ordering No. 139403, state gauge required.
139404	Presser Foot Yielding Heel Connection
18055	Presser Foot Yielding Heel Connection Hinge Pin
9610	Presser Foot Yielding Heel Connection Spring
18055	Presser Foot Yielding Heel Hinge Pin
139405	Presser Foot (triple hinged) complete, for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, Nos. 9610, 139401, 139402, 139403, 139404 and two each 665(809), 18055 and 128390
	Note: When ordering No. 139405, state gauge required.
	Note: No. 139405 is furnished as regular to the Machine when called for in standard gauges of 1/8 in-1/8 in. and 9/64 in. -9/64 in.
190(809)	Presser Foot Screw
141008(818)	Pressure Regulating Thumb Screw
51614(818)	Pressure Regulating Thumb Screw Nut

List of Parts for Machine No. 261-31

No.	Name
143566	Slack Thread Controller
54242	Slack Thread Controller Clamp
176(809)	Slack Thread Controller Clamp Screw
140239(809)	Slack Thread Controller Position Screw
143567	Tension (looper thread) Body
430(830)	Tension (looper thread) Body Set Screw
10106	Tension (looper thread) Disc (6)
1742(803)	Tension (looper thread) Regulating Thumb Nut (3)
143514	Tension (looper thread) Spring (3)
141002(803)	Tension (looper thread) Screw Stud (3)
143515	Tension (looper thread) Screw Stud 141002(803) with 1742(803) (3)
143568	Tension (looper thread) complete, Nos. 143567, three each 143514, 143515 and six 10106
68002	Tension (needle thread) Bracket
376(809)	Tension (needle thread) Bracket Screw
2102	Tension (needle thread) Disc (6)
51570(803)	Tension (needle thread) Regulating Thumb Nut (3)
32572	Tension (needle thread) Releasing Disc(3)
54988	Tension (needle thread) Releasing Pin (3)
68003	Tension (needle thread) Releasing Shaft
54872	Tension (needle thread) Releasing Shaft Crank with 624(830)
146620	Tension (needle thread) Releasing Shaft Crank Connecting Link
110(803)	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw (2)

List of Parts for Machine No. 261-31

No.	Name
624(830)	Tension (needle thread) Releasing Shaft Crank Set Screw
68261	Tension (needle thread) Releasing Shaft Spring
316(803)	Tension (needle thread) Releasing Shaft Spring Stop Screw
15444	Tension (needle thread) Releasing Shaft Stop Screw 316(803) with 1547(809)
1547(809)	Tension (needle thread) Releasing Shaft Stop Screw Nut
50326(803)	Tension (needle thread) Screw Stud (3)
59539	Tension (needle thread) Screw Stud 50326(803) with 51570(803) (3)
131741	Tension (needle thread) Spring (3)
59537	Tension (needle thread) Spring Bushing (large) (3)
59538	Tension (needle thread) Spring Bushing (small) (3)
49220	Tension (needle thread) Thread Guide (back)
143569	Tension (needle thread) Thread Guide (center)
131696	Tension (needle thread) Thread Guide (front)
139181	Thread Cutter (knife)
198(818)	Thread Cutter Screw (2)
143524	Thread Cutter Support and Thread Guide
29043	Thread Cutter Screw Washer (2)
143570	Thread Guide (front of arm)
140180(809)	Thread Guide (front of arm) Screw
139144	Thread (looper) Take-up with two 1266(830)
139145	Thread (looper) Take-up Cover
139146	Thread (looper) Take-up Cover Hinge Pin

List of Parts for Machine No. 261-31

No.	Name
139147	Thread (looper) Take-up Cover Lock Spring
51282(809)	Thread (looper) Take-up Cover Lock Spring Screw
1250(830)	Thread (looper) Take-up Cover Position Screw Stud
1266(830)	Thread (looper) Take-up Set Screw (2)
139148	Thread (looper) Take-up Stripper
143517	Thread (looper) Take-up Stripper Plate
143518	Thread (looper) Take-up Stripper Plate Bracket
143579	Thread (looper) Take-up Stripper Plate Bracket 143518 with 219(809), 237(809), 240(809), 7071, 51282(809), 139145, 139146, 139147, 139148, 139152, 139154, 139157, 139315, 139316, 139317, two each 203(809), 207(809), 665(809) and 17022
175(830)	Thread (looper) Take-up Stripper Plate Bracket Screw (2)
207(809)	Thread (looper) Take-up Stripper Plate Screw (2)
139152	Thread (looper) Take-up Stripper Plate Thread Guard
665(809)	Thread (looper) Take-up Stripper Plate Thread Guard Screw (2)
203(809)	Thread (looper) Take-up Stripper Screw (2)
17022	Thread (looper) Take-up Stripper Screw Washer (2)
139154	Thread (looper) Take-up Thread Guide (left)
237(809)	Thread (looper) Take-up Thread Guide (left) Screw
139315	Thread (looper) Take-up Thread Guide (right) (for one thread)
139316	Thread (looper) Take-up Thread Guide (right) (for two threads)
219(809)	Thread (looper) Take-up Thread Guide (right) Screw
7071	Thread (looper) Take-up Thread Guide (right) Screw Washer

List of Parts for Machine No. 261-31

No.	Name
139317	Thread (looper) Take-up Thread Separator
139157	Thread (looper) Take-up Thread Separator Thread Retainer
240(809)	Thread (looper) Take-up Thread Separator Thread Retainer Screw
139318	Thread (looper) Thread Guide (front of bed) with 139321 and two 139320
143521	Thread (looper) Thread Guide (front of bed) Cover
143522	Thread (looper) Thread Guide (front of bed) Cover 143521 with 139171 and two 229(809)
139171	Thread (looper) Thread Guide (front of bed) Cover Catch
229(809)	Thread (looper) Thread Guide (front of bed) Cover Catch Screw (2)
139172	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate (2)
139519	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate (left) 139172 with 12162
139520	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate (right) 139172 with 12162
140061(809)	Thread (looper) Thread Guide (front of bed) Cover Hinge Plate Screw (2)
12162	Thread (looper) Thread Guide (front of bed) Cover Hinge Pin (2)
139173	Thread (looper) Thread Guide (front of bed) Cover Lock Spring
20995	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Position Pin
139174	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Reinforcing Plate
202(809)	Thread (looper) Thread Guide (front of bed) Cover Lock Spring Screw

List of Parts for Machine No. 261-31

No.	Name
139319	Thread (looper) Thread Guide (front of bed) Plate with 20995
50362(809)	Thread (looper) Thread Guide (front of bed) Screw (left)
226(809)	Thread (looper) Thread Guide (front of bed) Screw (right)
139320	Thread (looper) Thread Guide (front of bed) Thread Retaining Pin (long) (2)
139321	Thread (looper) Thread Guide (front of bed) Thread Retaining Pin (short)
139322	Thread (looper) Thread Guide (front of bed) Thread Retainer
240(805)	Thread (looper) Thread Guide (front of bed) Thread Retainer Screw (2)
139323	Thread (looper) Thread Guide (front of bed) complete, Nos. 226(809), 50362(809), 139318, 139319, 139322 and two 240(805)
139158	Thread (looper) Thread Guide (intermediate)
139330	Thread (looper) Thread Guide (intermediate) Bracket
229(809)	Thread (looper) Thread Guide (intermediate) Bracket Screw (2)
50342(809)	Thread (looper) Thread Guide (intermediate) Screw (2)
139158	Thread (looper) Thread Guide (left)
50342(809)	Thread (looper) Thread Guide (left) Screw (2)
139158	Thread (looper) Thread Guide (right)
50342(809)	Thread (looper) Thread Guide (right) Screw (2)
139324	Thread (looper) Thread Guide Bracket
176(809)	Thread (looper) Thread Guide Bracket Screw
139325	Thread (looper) Thread Guide Bracket Support
202(809)	Thread (looper) Thread Guide Bracket Support Screw (lower)

List of Parts for Machine No. 261-31

No.	Name
237(809)	Thread (looper) Thread Guide Bracket Support Screw (upper)
*139161	Thread (looper) Thread Tube (belt guard) (2)
139162	Thread (looper) Thread Tube (belt guard) Bushing (6)
203(809)	Thread (looper) Thread Tube (belt guard) Seat Screw (3)
139327	Thread (looper) Thread Tube (belt guard) with three 139161 and six 139162
139281	Thread (looper) Thread Tube (side of bed)
139177	Thread (needle) Eyelet
143571	Thread (needle) Eyelet (side of arm)
176(809)	Thread (needle) Eyelet (side of arm) Position Screw
7071	Thread (needle) Eyelet (side of arm) Position Screw Washer
724(809)	Thread (needle) Eyelet (side of arm) Screw
207(809)	Thread (needle) Eyelet Screw
143572	Thread (needle) Take-up with three 147079
147079	Thread (needle) Take-up Thread Eyelet Bushing (3)
139158	Thread (needle) Thread Guide (intermediate)
139330	Thread (needle) Thread Guide (intermediate) Bracket
229(809)	Thread (needle) Thread Guide (intermediate) Bracket Screw (2)
50342(809)	Thread (needle) Thread Guide (intermediate) Screw (2)
139158	Thread (needle) Thread Guide (left)
229(809)	Thread (needle) Thread Guide (left) Screw (2)
139158	Thread (needle) Thread Guide (right)
229(809)	Thread (needle) Thread Guide (right) Screw (2)
139331	Thread (needle) Thread Guide Bracket

List of Parts for Machine No. 261-31

No.	Name
143524	Thread (needle)Thread Cutter Support and Thread Guide
139500 —	Throat Plate for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges for 159499
	Note: When ordering No. 139500, state gauge required.
	Note: No. 139500 is furnished as regular to the Machine when called for in standard gauges of 1/8 in. -1/8 in. and 9/64 in. -9/64 in.
691(806)	Throat Plate Screw (3)
15405	Trade Mark Rivet (2)
Cat. No. 3651 (149x3)	Needle

ACCESSORIES

No.	Name
Cat. No. 3651 (149x3)	Needle (18)
120344	Oiler with 120345 (not filled)
120345	Oiler Spout (4 1/2 in. long)
120341	Tweezers
4879	Treadle Chain Connecting Link (hook)
6439	Treadle Chain (36 in. to 45 in.) with 56864 and 56865
56864	Treadle Chain Hook (large)
56865	Treadle Chain Hook (small)
139190	Machine Cushion
139191	Machine Mounting Cushion (2)
51069(813)	Machine Mounting Cushion Bolt (2)
2807	Machine Mounting Cushion Bolt Washer (2)
146(813)	Machine Screw (for mounting machine to cushion) (2)

BELT GUARD

143574	Belt Guard
146(819)	Belt Guard Adjusting Screw (2)
143575	Belt Guard Bracket
143576	Belt Guard Holder with 1448(830)
1448(830)	Belt Guard Holder Set Screw
143577	Belt Guard complete, Nos. 143574, 143575, 143576 and four 146(819)
146(819)	Belt Guard Screw (2)

FOOT LIFTER and TREADLE STARTING PARTS

No.	Name
152168	Foot Lifter Treadle
152170	Foot Lifter Treadle Extension
152171	Foot Lifter Treadle Extension Swivel Stud
51723(816)	Foot Lifter Treadle Extension Swivel Stud Nut
701348	Foot Lifter Treadle Extension Swivel Stud Nut Lock Washer
152080	Foot Lifter Treadle Position Collar with 51089(816) (2)
51089(816)	Foot Lifter Treadle Position Collar Clamping Bolt with 51581(816) (2)
51581(816)	Foot Lifter Treadle Position Collar Clamping Bolt Nut (2)
152169	Foot Lifter Treadle (pressed Steel, with adjustable extension) complete, Nos. 51723(816), 152168, 152170, 152171 and 701348
152307	Starting Treadle
152308	Starting Treadle complete, Nos. 152307, 152312, and two each 2718(816), 50581(816) and 51722(816)
152160	Starting Treadle Cone Bearing with 51089(816) (2)
51089(816)	Starting Treadle Cone Bearing Collar Clamping Bolt with 51581(816) (2)
51581(816)	Starting Treadle Cone Bearing Clamping Bolt Nut (2)
152312	Starting Treadle Extension
50581(816)	Starting Treadle Extension Screw (2)
51722(816)	Starting Treadle Extension Screw Nut (2)
2718(816)	Starting Treadle Extension Screw Washer (2)
152092	Starting Treadle Support (42 in. long)
152232	Starting Treadle Support Bracket (2)
839(816)	Starting Treadle Support Bracket Bolt with 1522(816) (2)

FOOT LIFTER and TREADLE STARTING PARTS (Cont'd)

No.	Name
1522(816)	Starting Treadle Support Bracket Bolt Nut (2)
126509	Starting Treadle Support Bracket Bolt Nut Socket Washer (2)
12620(816)	Starting Treadle Support Bracket Bolt Washer (2)

THREAD UNWINDER FOR SIX CONES

150364	Base with two 437(830)
150653	Rod with 151614
151614	Rod Coupling
437(830)	Rod Set Screw (2)
150366	Thread Cone Holder (6)
164(809)	Thread Cone Holder Screw (6)
19020	Thread Cone Holder Screw Washer (6)
150654	Thread Cone Holder Support for two cones
150367	Thread Cone Holder Support for four cones
150655	Thread Cone Holder Support Bracket for 150654
51083(813)	Thread Cone Holder Support Bracket Bolt with 51581(813)
51581(813)	Thread Cone Holder Support Bracket Bolt Nut
51082(813)	Thread Cone Holder Support Bolt with 51581(813) for 150367
51581(813)	Thread Cone Holder Support Bolt Nut
150368	Thread Cone Steady Wire (6)
150656	Thread Guide for two threads
150369	Thread Guide for four threads
178(809)	Thread Guide Screw (2)

THREAD UNWINDER FOR SIX CONES (Cont's)

No.	Name
150657	Thread Unwinder complete, for inverted cones, Nos. 51082(813), 51083(813), 150364, 150367, 150369, 150653, 150654, 150655, 150656 two 178(809), three wood screw 1 1/2 in. No. 16 F.H. and six each 164(809), 19020, 150366 and 150368

THREAD UNWINDER SPOOL RESTS

For use when Spools are used in place of Cones of Thread

For use with Thread Unwinder No. 150657

39506	Spool Pin (6)
150647	Spool Rest with 178(809), 39506 and 150648 (6)
150203	Spool Rest Cushion (felt) (6)
150648	Spool Rest Hub (6)
150658	Spool Rest Rod for two spool rests
150649	Spool Rest Rod for four spool rests
178(809)	Spool Rest Rod Set Screw (2)
178(809)	Spool Rest Set Screw (6)

The following fittings are optional and are furnished for
Agents orders only

143553	Feed Dog, 12 teeth (8 teeth to the inch) for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, for 143573
	Note: When ordering No. 143553, state gauge required.
143488	Needle Bar (hollow)
143561	Needle Bar complete, for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, Nos. 143488 and 143562
	Note: When ordering No. 143561, state gauge required.

The following fittings are optional and are furnished for
Agents orders only (Cont'd)

No.	Name
143562	Needle Clamp with 51334(830), for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges
	Note: When ordering No. 143562, state gauge required.
51334(830)	Needle Set Screw (3)
143564	Presser Foot Plate
	Note: When ordering No. 143564, state gauge required.
128390	Presser Foot Plate Hinge Stud (2)
665(809)	Presser Foot Plate Hinge Stud Position Screw (2)
139402	Presser Foot Shank
139403	Presser Foot Yielding Heel
	Note: When ordering No. 139403, state gauge required.
139404	Presser Foot Yielding Heel Connection
18055	Presser Foot Yielding Heel Connection Hinge Pin
131534	Presser Foot Yielding Heel Connection Spring
18055	Presser Foot Yielding Heel Hinge Pin
143565	Presser Foot (triple hinged) complete, for 1/8 in.-1/8 in. and 9/64 in. -9/64 in. gauges, Nos. 131534, 139402, 139404, 143564 and two each 665(809), 18055 and 128390
	Note: When ordering No. 143565, state gauge required.
143573	Throat Plate for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, for 143553
	Note: When ordering No. 143573, state gauge required.

SPECIAL FITTINGS

The following fittings are optional and are furnished for
Agents orders only

No.	Name
139334	Feed Dog, 22 teeth (14 teeth to the inch) for 1/8 in. -1/8 in. gauge, for 139336
139498	Feed Dog, 14 teeth (10 teeth to the inch) for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, for 139500 Note: When ordering No. 139498, state gauge required.
143488	Needle Bar (hollow)
143611	Needle Bar complete, for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, Nos. 128215 and 143488 Note: When ordering No. 143611, state gauge required.
128215	Needle Clamp with three 1498(806), for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges Note: When ordering No. 128215, state gauge required.
1498(806)	Needle Set Screw (3)
139406	Presser Foot Plate Note: When ordering No. 139406, state gauge required.
128390	Presser Foot Plate Hinge Stud (2)
665(809)	Presser Foot Plate Hinge Stud Position Screw (2)
139402	Presser Foot Shank
139403	Presser Foot Yielding Heel
139404	Presser Foot Yielding Heel Connection
18055	Presser Foot Yielding Heel Connection Hinge Pin
131534	Presser Foot Yielding Heel Connection Spring
18055	Presser Foot Yielding Heel Hinge Pin

SPECIAL FITTINGS (Cont'd)

No.	Name
139407	Presser Foot (triple hinged) complete, for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, Nos. 131534, 139402, 139403, 139404, 139406, and two each 665(809), 18055 and 128390
	Note: When ordering No. 139407, state gauge required.
139336	Throat Plate for 1/8 in. -1/8 in. gauge, for 139334
139500	Throat Plate for 1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges, for 139498

HIGH MORTALITY LIST

Recommended Spare Parts and Needles for one years maintenance

261-31 Machine

** Gauge required must be stated

1 M/c	Quantity		Part Number	Name
	5 M/c	10 M/c		
1	5	10	264715	Bed Rotary Shaft Belt (reinforced neoprene)
1	5	10	**139499	Feed Dog (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)
1	5	10	1255(805)	Feed Dog Screw
4	20	40	**143554	Looper (back) (3/64 in. -3/64 in. to 9/64 in. -9/64 in. gauges)
4	20	40	**143555	Looper (front) (3/64 in. -3/64 in. to 9/64 in. -9/64 in. gauges)
2	10	20	143470	Looper Gate (left) Lock Spring
2	10	20	51282(819)	Looper Gate (left) Lock Spring Screw
2	10	20	143477	Looper Gate (right) Lock Spring
2	10	20	51282(819)	Looper Gate (right) Lock Spring Screw
4	20	40	143480	Looper Gate Position Pin
1	5	10	143559	Looper Thread Guide
1	5	10	206(809)	Looper Thread Guide Screw
1	5	10	**143611	Needle Bar complete (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)
1	5	10	**128215	Needle Clamp (for individual gauges 1/8 in. -1/8 in. and 9/64 in. - 9/64 in. gauges)
1	5	10	**143563	Needle Guard (movable) (1/8 in. - 1/8 in. and 9/64 in. -9/64 in. gauges)
1	5	10	223(809)	Needle Guard (movable) Screw
6	30	60	51334(830)	Needle Set Screw
1	5	10	139462	Presser Bar
1	5	10	146159	Presser Bar Spring
1	5	10	146612	Presser Bar Spring Guide Pin
1	5	10	139405	Presser Foot (triple hinged) complete (1/8 in. -1/8 in. and 9/64 in. -9/64 in. gauges)
1	5	10	190(809)	Presser Foot Screw
1	5	10	143566	Slack Thread Controller
15	75	150	10106	Tension (looper thread) Disc
3	15	30	143514	Tension (looper thread) Spring
1	5	10	143568	Tension (looper thread) complete
15	75	150	2102	Tension (needle thread) Disc

From the library of: Diamond Needle Corp

High Mortality List for No. 261-31 Machine

1 M/c	Quantity		Part Number	Name
	5 M/c	10 M/c		
3	15	30	32572	Tension (needle thread) Releasing Disc
3	15	30	59539	Tension (needle thread) Screw Stud
2	10	20	49220	Tension (needle thread) Thread Guide (back)
2	10	20	143569	Tension (needle thread) Thread Guide (center)
2	10	20	131696	Tension (needle thread) Thread Guide (front)
3	15	30	139181	Thread Cutter (knife)
6	30	60	198(818)	Thread Cutter Screw
1	5	10	143570	Thread Guide (front of arm)
1	5	10	140180(809)	Thread Guide (front of arm) Screw
1	5	10	139147	Thread (looper) Take-up Cover Lock Spring
1	5	10	139148	Thread (looper) Take-up Stripper
1	5	10	139154	Thread (looper) Take-up Thread Guide (left)
1	5	10	237(809)	Thread (looper) Take-up Thread Guide (left) Screw
1	5	10	139315	Thread (looper) Take-up Thread Guide (right) (for one thread)
1	5	10	139316	Thread (looper) Take-up Thread Guide (right) (for two threads)
1	5	10	139317	Thread (looper) Take-up Thread Separator
1	5	10	139171	Thread (looper) Thread Tube (front of bed) Cover Catch
2	10	20	229(809)	Thread (looper) Thread Tube (front of bed) Cover Catch Screw
3	15	30	139158	Thread (looper) Thread Guide (intermediate, left and right)
1	5	10	139177	Thread (needle) Eyelet
1	5	10	143571	Thread (needle) Eyelet (side of arm)
1	5	10	724(809)	Thread (needle) Eyelet (side of arm) Screw
1	5	10	143572	Thread (needle) Take-up
1	5	10	**139500	Throat Plate (1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges)
3	15	30	691(806)	Throat Plate Screw
			Cat. No. 3651 (149x3)	Needle